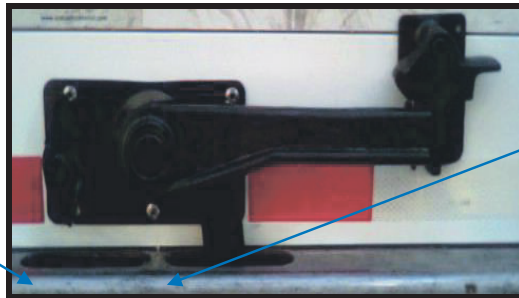


- Two Cut Outs 1.5"W x 4.25" long located 0.625" behind the plane of the inside of the door post as per above drawing.



- "Half moon" rod welded under the sill and centered on the center line (CL). Total depth of the "half moon" + floor plate = 0.625" (5/8"). The edges of the "half moon" should be at the edges of the two cut outs.