

PVC PAINTING INSTRUCTIONS

Tool Requirements					
Item	Protective Equipment	Qty.	Item	Tool Description	Qty.
1	Gloves	1	1	220 Grit (or higher) sandpaper	1
2	Goggles	1	2	Washcloth	1
3	Face mask	1	3	Acetone (or equivalent)	1

BEFORE STARTING:

- Always work in a well-ventilated and open space to reduce exposure to harmful acetone and paint fumes.
 - If you are using a spray can, it is recommended to put down a drop cloth.
 - Always wear eye protection, gloves and a mask during sanding, cleaning and painting of the door.
 - Do not put door into paint oven. PVC is rated for a maximum temperature of 165F. MCLAREN DOORS is not responsible for product damage as a result of excessive heat exposure.
 - To protect your door, only heat reflective paints should be used. Contact MCLAREN DOORS for a local paint supplier.
 - Use a paint with a LVR value higher than 55. For best protection against heat damage, low heat paint is recommended. Available from Krylon, Sherwin-Williams, or AquaSurTech.
 - For best results, use paints that are 100% acrylic latex or acrylic latex with urethane additive.
1. Sand the outside door surface using the 220 grit (or higher) sandpaper. Avoid over sanding the PVC, as this can result in walls of inconsistent thicknesses.
 2. Lightly blow the dust off of the door using an air hose to remove all particles from the outer surface of the door.
 3. Clean the outer surface of the door using acetone and a clean and dry cloth. Dampen the cloth with acetone then, wipe the acetone over the sanded PVC. Only a small amount of acetone is required to prepare the surface of the PVC for painting.

Note: If acetone is unavailable, use a mild detergent and water, or denatured alcohol for cleaning
 4. Spray the paint across the length of the door when applying. To prevent drips or runs, use light even coats when applying.
 5. Apply coats until proper color match is achieved.
 6. Let the paint dry for 20 to 30 minutes between coats.

For large volume orders, ask about MCLAREN DOORS PVC color matching options.

DISCLAIMER: The information provided within this manual is for informational purposes only. MCLAREN DOORS accepts no responsibility, and is excluded from all liability for damage and/or loss which may be suffered by any other party as a result of using or in connection with such use or loss of use of this information, including but not limited to loss of profit, loss of opportunity, loss of business, indirect damages, incidental damages, special or consequential loss, injury or loss of life