Who we are

McLaren Doors are the leading manufacturer of PVC overhead roll-up truck and trailer doors.

Our unique design is the lightest in the market and designed to provide superior strength while reducing maintenance!

- Our light weight door will save you gas, and will help to reduce driver injuries!
- Our structural PVC never requires paint and won't show signs of rust!

Contact Us

Located at the corner of Industrial Park S and Vandorf Side road.

420 Industrial Parkway South, Aurora, On L4G 3V7

Phone: 877-263-9153

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TOGETHER WE ROLL

McLaren doors

420 Industrial Parkway South, Aurora, On L4G 3V7

Resizing Instructions

(2 1/8" Insul-Lite bottom panels)



MCLAREN DOORS

A division of Almac Conveyor

Version 1.1

Material List

- 2" Bottom panel 96"Lg
- U-bolts and Brackets x 2 (Wrapped in pull strap)
- Bottom seal (Attached)
- Pull handle (Attached)
- Pull Strap (Attached)
- latch (With models ending in S or C only)

Tool Requirement

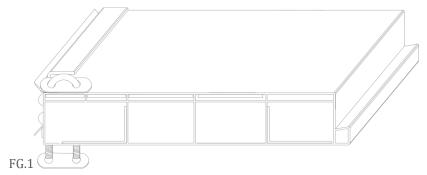
- Pencil x 1
- Chop saw
- Power Drill with ¼" drill bit and 7/16" socket
- Dremel or Exacto Knife.
- Rivet gun

Instructions

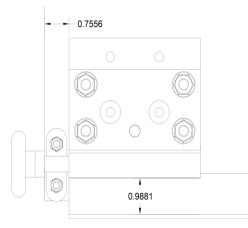
- 1. Pull door down until door is 2" above floor.
- 2. Secure door in place using channel locks just below the rollers of the 2nd panel.
- 3. Using channel locks, clamp counterbalance shaft in place. 1 clamp against the header and 1 clamp against the roof of the truck.
- 4. Remove the cables using the 7/16" socket, then remove the roller covers and rollers from the bottom panel.
- 5. Using a 3/8" drill bit, remove the rivet heads from the bottom roller brackets and the lower portion of the hinge that connect the bottom and 2^{nd} panel.
- 6. Pull bottom panel out and remove the latch by drilling off the rivet heads.
- 7. Measure the width of the panel you need to replace.

 Note: In order to keep the pull handle in the correct location, the panel must be cut evenly from both side.
- 8. Cut the replacement panel to match the current door width.
- 9. Remove the ubolt package which is found wrapped in the pull strap.

10. Mark the holes for the U-bolt using the U-bolt plate as a jig and drill through the panel using the $\frac{1}{4}$ " drill bit. (See FG.1)



- 11. Mark and drill bottom roller brackets as shown below.
- 12. Re-insert the bottom panel and install the bottom 2 rollers.
- 13. Re-connect the cables.
- 14. Lower the hinges from the bottom of the 2^{nd} panel. Mark the hinge holes and drill the holes using a .25" drill bit.
- 15. Re-attach the hinges.
- 16. Install the upper rollers of the bottom panel



Note: To download a copy of the McLaren Doors installation instructions visit us online at www.mclarendoors.com. The instructions are located under the SUPPORT tab.

16. Engage the loose latch into the door sill to determine the required latch location. Note: Make sure the door is pressed firmly down while marking the holes.

- 17. Mark the holes and drill out using the ¼" drill bit.
- 18. Re-attach the latch using ¼" SS pop rivets to reinstall the latch. (for SS latch use .5", for cast use .75" rivets)

HAVING TROUBLE?

For any technical support questions please contact $\underline{www.mclarendoors.com}$ or call us toll free at (877)-263-9153. For afterhours support please contact